ALLREDI™

MARCO® 0.35 CU. FT. L-SERIES ABRASIVE BLASTING POT



Marco®
Powered by ALLREDI

PART NUMBERS AND SCHEMATICS GUIDE

Company Profile

Allredi was formed in the early 2020, when two of the largest distributors in the blasting, coating, safety, and environmental industry, APE Companies and Marco Group International, joined forces. While the qualities both companies are known for have not changed, a lot about our business is new. New abilities. New agilities. New ways to help you win. This calls for a new name, Allredi.

This name exemplifies what we have become. It is completely oriented to the needs of our customers. To your needs. It says that when you call us for anything – products, service, expert advice, anything – you can consider it done. Or even better, Allredi done.

We are your right-now supplier. From skills to SKUs, we deliver the goods fast. So you can be more agile every minute, every day. This is who we are. This is what our new name means. Go ahead and expect excellence, because we're bringing it.

Our Mission and Vision

To be the industry's preferred partner in surface preparation solutions through unrivaled technical expertise, customer experience, product availability, and tailored service offerings.

The Allredi Difference

- **Industry Experience** – With Allredi on your team, you have access to expertise which can only come from decades of industry leadership. We have organized our engineering department, production specialists, customer operations, and safety support into a "Center of Competence." As an Allredi customer, you have access to hundreds of years of cumulative experience related to your operations.
- **Manufacturing Excellence** – Allredi is a U.S. based manufacturer of equipment for the Surface Preparation and Protective Coatings industries. Allredi's engineers benchmark the industry to ensure that we design and manufacture superior products that set the "Gold Standard" for performance, safety, and quality.
- **Legendary Customer Service** – Allredi's legendary customer service team is staffed by friendly, highly-trained individuals who are focused on providing the highest level of product support, order accuracy, and customer satisfaction.
- **Product Availability** – We stock over 10,000 SKU's and have over 45 shipping locations to serve North American and International markets for all major brands of blasting, coating, environmental, and safety equipment. Allredi is your right-now supplier, so you can keep your projects moving. From our foundation of strong relationships, we have built a nationwide network that puts vast inventory and ready service close to our customers. We provide advanced expertise, and we deliver the goods fast – so you can easily access the products and services you need to me more agile every minute, every day.
- **Technology Leadership** – Our website provides: Operator's Manuals, Part Numbers and Schematics Guides, SDS information, and key product features and specifications, providing access to information 24/7.

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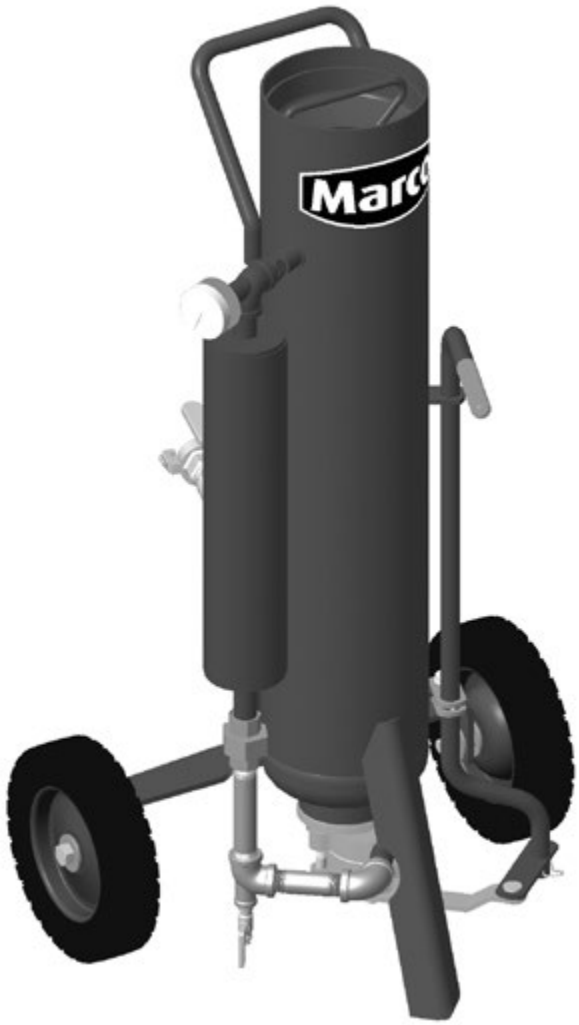
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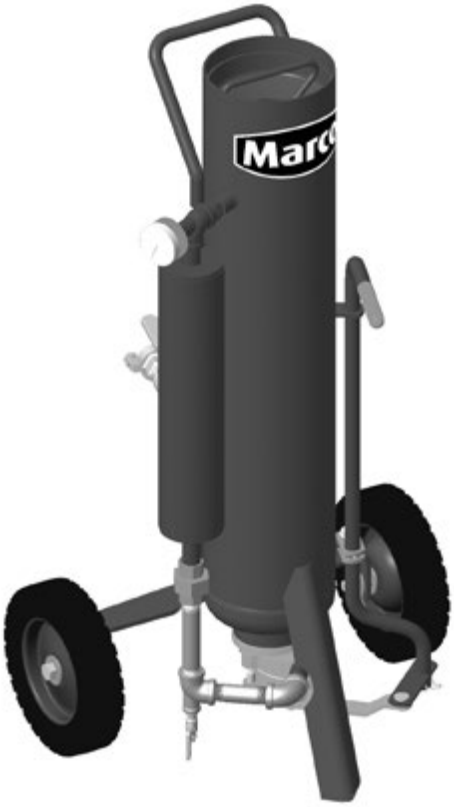
PART NUMBERS

	MARCO® 0.35 CU. FT. L-SERIES ABRASIVE BLASTING POT			
Part Numbers	**Abrasive Metering Valve**	**Remote Control Switch**	**Blast Hose**	**Moisture Separator**
1003505	2-Hole Junior	—	10 Ft. x 1/2" ID Blast Hose	10L100129
1003506	2-Hole Junior	10L66EVD	10 Ft. x 1/2" ID Blast Hose	10L100129



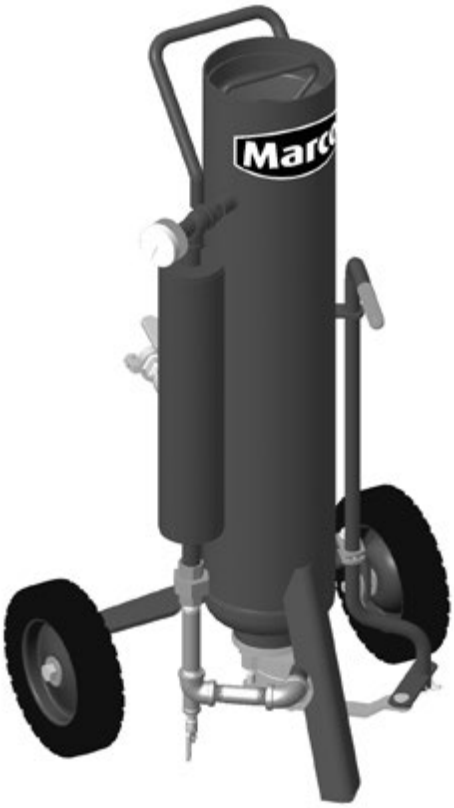
PART NUMBERS

Marco® 0.35 Cu. Ft. L-Series Abrasive Blasting Pot – 1003505





Marco® 0.35 Cu. Ft. L-Series Abrasive Blasting Pot – 1003506







PART NUMBERS AND SCHEMATICS

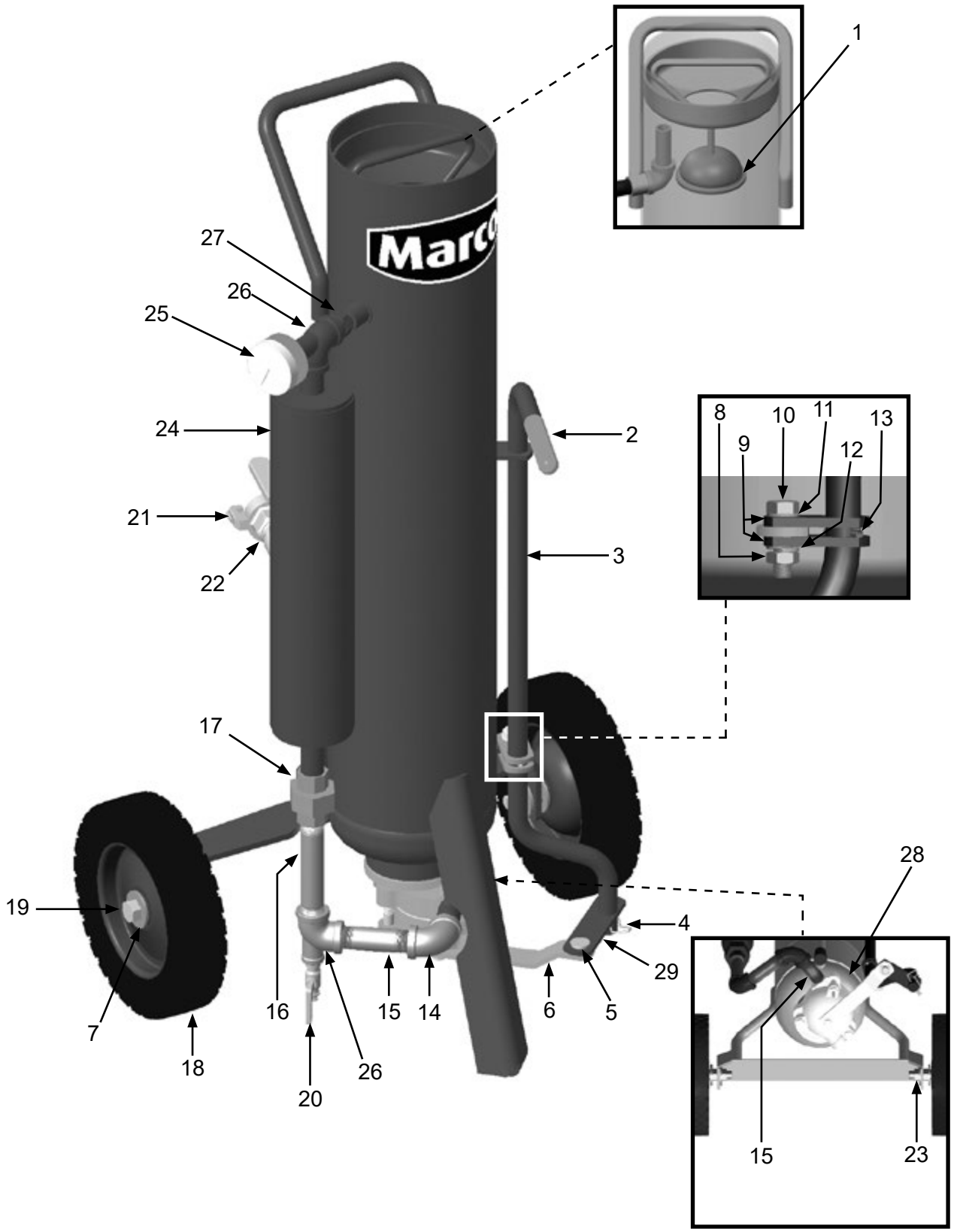
Marco® 0.35 Cu. Ft. L-Series Abrasive Blasting Pot *(Units sold after June 2024)*

Item #	Part #	
Fig. 1		
1	10L650R	Filler Plug O-Ring
2	10L103LG	Control Lever Grip
3	10L100267	Media/Air Control Lever *(Includes item #'s: 2 and 13)*
4	10L103H	Hair Spring Clip
5	10L201192	Control Link Pivot Assembly
6	10LC4X	Arm Link
7	10L804304	1/2” Flat Washer
8	10L804303	3/8–24 Hex Nut
9	10L100058P	Control Lever Bracket *(Two Required)*
10	10L805318	3/8–24 x 1-1/4" Bolt
11	1014241	3/8" Flat Washer
12	10L805015	3/8" Lock Washer
13	10L800085	3/16" x 1" Roll Pin
14	10L806004	1/2" x NPT 90° Elbow
15	10L803041	1/2" NPT x 2-3/4" Nipple *(Two Required)*
16	10L803047	1/2" NPT x 4-1/2" Nipple
17	10L806176	1/2" NPT Union
18	1006065	Wheel and Tire Assembly *(Two Required)*
19	10L805329	1/2–20 x 3" Bolt *(Two Required)*
20	1012101	Petcock
21	10ME122	1/2" NPT Male 2-Lug Coupling
22	10L363	1/2" NPT Full Port Brass Ball Valve
23	10L804305	1/2–20 Hex Nut *(Four Required)*
24	10L100129	Moisture Separator *(Includes Item #'s: 20, 24, 25, 26, and 27)*
25	1028606	Pressure Gauge
26	10102337	1/2" x 1/2" 90 Deg Elbow with Side-Out *(Two Required)*
27	20PFHA24SA0806	3/8" M x 1/2" M Hex Nipple
28	10L100197	2 Hole Jr Metering Valve
29	10LD24XP	Control Link
—	10L66EVD	Marco® 153 Hose-End Shutoff
—	10L66B	1/2" NPT Nozzle Holder Base
—	106M040	Part Numbers and Schematics Guide – Marco® 0.35 Cu. Ft. L-Series Abrasive Blasting Pot
—	1090040	Operator's Manual – Marco® 0.35 Cu. Ft. L-Series Abrasive Blasting Pot

Unsure which configuration you have? See moisture separator pipe string.

PART NUMBERS & SCHEMATICS

Figure 1: Marco® 0.35 Cu. Ft. L-Series Abrasive Blasting Pot *(Units sold after June 2024)*



PART NUMBERS AND SCHEMATICS

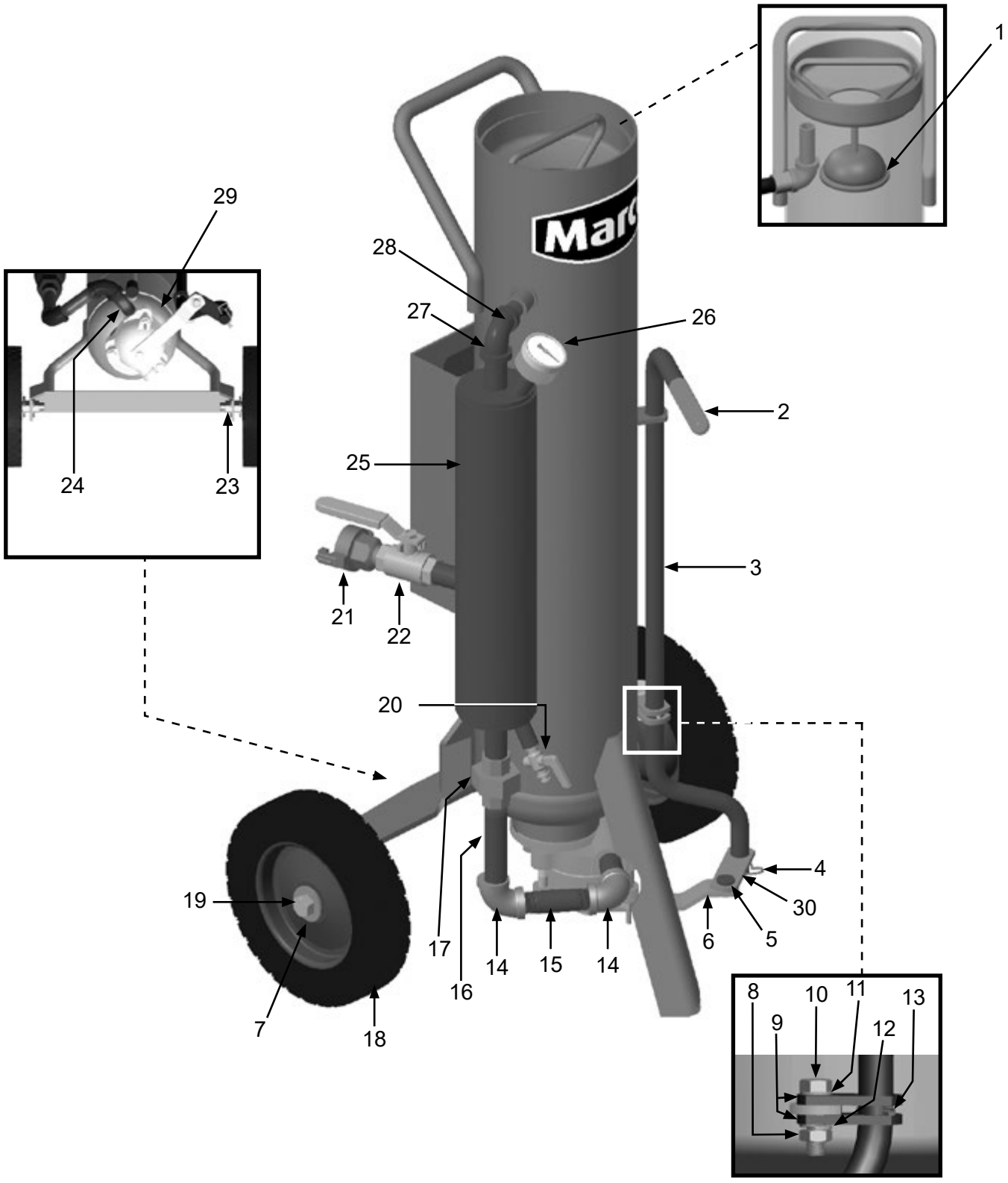
Marco® 0.35 Cu. Ft. L-Series Abrasive Blasting Pot *(Units sold before June 2024)*

Item #	Part #	
Fig. 2		
1	10L650R	Filler Plug O-Ring
2	10L103LG	Control Lever Grip
3	10L100267	Media/Air Control Lever *(Includes item #'s: 2 and 13)*
4	10L103H	Hair Spring Clip
5	10L201192	Control Link Pivot Assembly
6	10LC4X	Arm Link
7	10L804304	1/2” Flat Washer
8	10L804303	3/8–24 Hex Nut
9	10L100058P	Control Lever Bracket *(Two Required)*
10	10L805318	3/8–24 x 1-1/4" Bolt
11	1014241	3/8" Flat Washer
12	10L805015	3/8" Lock Washer
13	10L800085	3/16" x 1" Roll Pin
14	10L806004	1/2" x NPT 90° Elbow *(Two Required)*
15	10L803041	1/2" NPT x 2-3/4" Nipple
16	10L803047	1/2" NPT x 4-1/2" Nipple
17	10L806176	1/2" NPT Union
18	1006065	Wheel and Tire Assembly *(Two Required)*
19	10L805329	1/2–20 x 3" Bolt *(Two Required)*
20	10L348	Petcock
21	10ME122	1/2" NPT Male 2-Lug Coupling
22	10L363	1/2" NPT Full Port Brass Ball Valve
23	10L804305	1/2–20 Hex Nut *(Four Required)*
24	10L803038	1/2" NPT x 2" Nipple
25	10L100129	Moisture Separator *(Includes Item #'s: 20 and 26)*
26	10L800719	Pressure Gauge
27	10L806058	1/2" NPT x 3/8" NPT 90° Reducing Elbow
28	1011209	3/8" NPT Close Nipple
29	10L100197	2 Hole Jr Metering Valve
30	10LD24XP	Control Link
—	10L66EVD	Marco® 153 Hose-End Shutoff
—	10L66B	1/2" NPT Nozzle Holder Base
—	106M040	Part Numbers and Schematics Guide – Marco® 0.35 Cu. Ft. L-Series Abrasive Blasting Pot
—	1090040	Operator's Manual – Marco® 0.35 Cu. Ft. L-Series Abrasive Blasting Pot

Unsure which configuration you have? See moisture separator pipe string.

PART NUMBERS & SCHEMATICS

Figure 2: Marco® 0.35 Cu. Ft. L-Series Abrasive Blasting Pot *(Units sold before June 2024)*



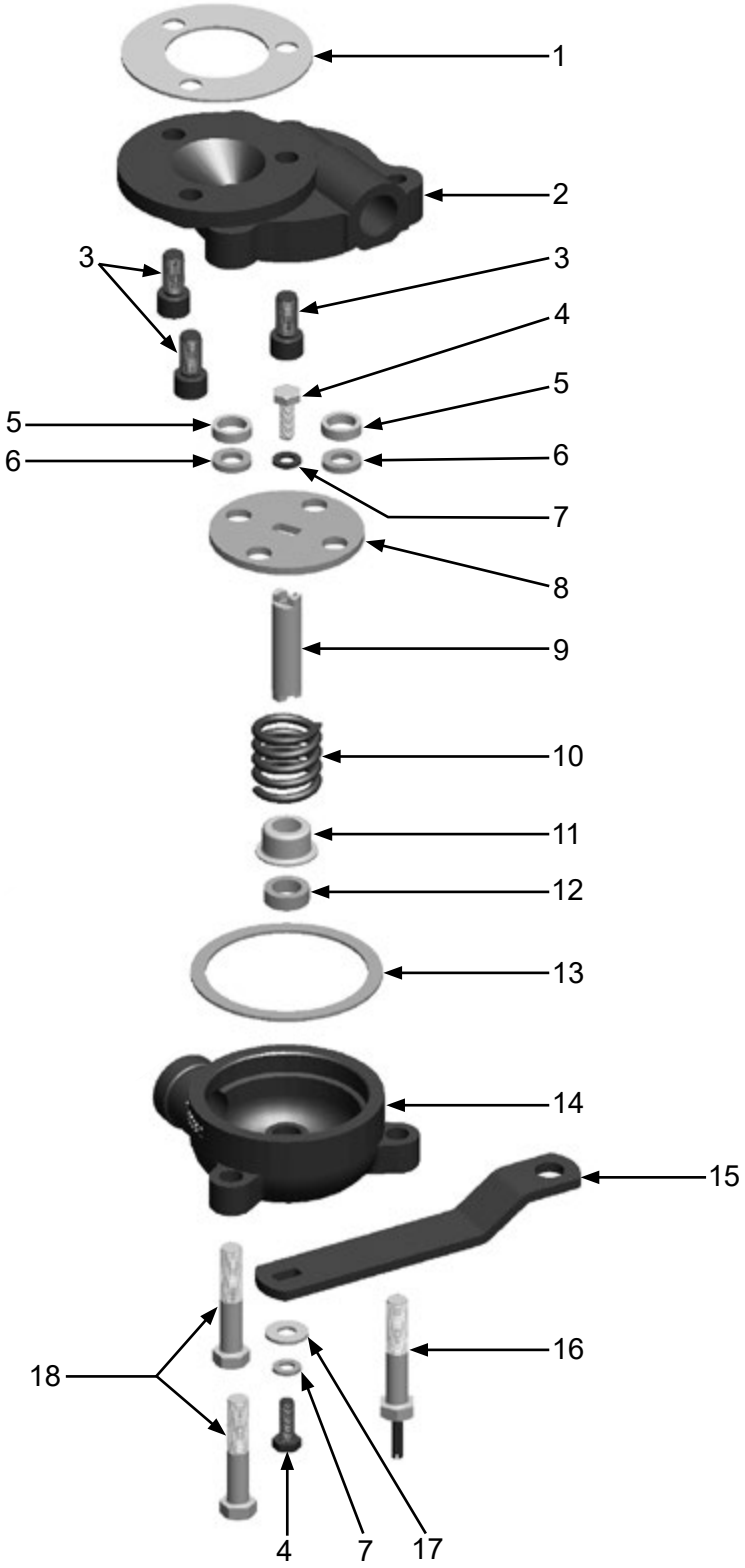
PART NUMBERS AND SCHEMATICS

Marco® 2-Hole Junior Abrasive Mixing Valve – Complete

Item #	Part #	Description
Fig. 3		
—	**10L100197**	**Marco® 2-Hole Junior Abrasive Mixing Valve – Complete**
1	10L301BG	Valve Body Gasket
2	10L100009	Valve Body *(Includes Item #3 (Quantity of Three))*
3	10L805530	Socket Head Cap Screw (*Three Required*)
4	10L805302	Spindle Bolt (*Two Required*)
5	10LC25	Valve Cushion (*Two Required*)
6	10L100019	Valve Washer (*Two Required*)
7	1012153	1/4" Lock Washer (*Two Required*)
8	10L100079	Valve Plate
9	10L100083	Spindle
10	10L344	Valve Spring
11	10LC31	Spindle Packing
12	10LC32	Packing
13	10LC16	Cover Gasket
14	10L100082	Valve Cover - 1/2" NPT
15	10LC4X	Valve Control Arm
16	10L303CS	Stop Pin Bolt
17	1014017	1/4" Flat Washer
18	10L805319	Cover Bolt
—	10L336A	Marco® 2-Hole Junior Abrasive Mixing Valve Service Kit *Includes Item #'s: 1, 4 (Quantity of Two), 5 (Quantity of Two), 6 (Quantity of Two), 7 (Quantity of Two), 8, 9, 10, 11, 12, 13, 17*
—	1091045	Hazard Identification Tag
—	106M431	Part Numbers and Schematics Guide – Marco® 2-Hole Junior Abrasive Mixing Valve
—	1090030	Operator's Manual – Marco® 2-Hole Junior Abrasive Mixing Valve

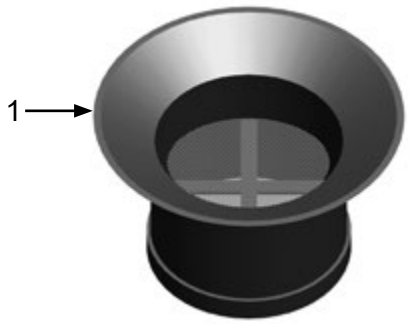
PART NUMBERS AND SCHEMATICS

Figure 3: Marco® 2-Hole Junior Abrasive Mixing Valve – Complete



OPTIONAL ACCESSORIES

Figure 4: Funnel With Screen



Item #	Part #	Description
Fig. 4		
1	1003510	6" Funnel with Screen
—	1003512	Replacement Screen for Funnel

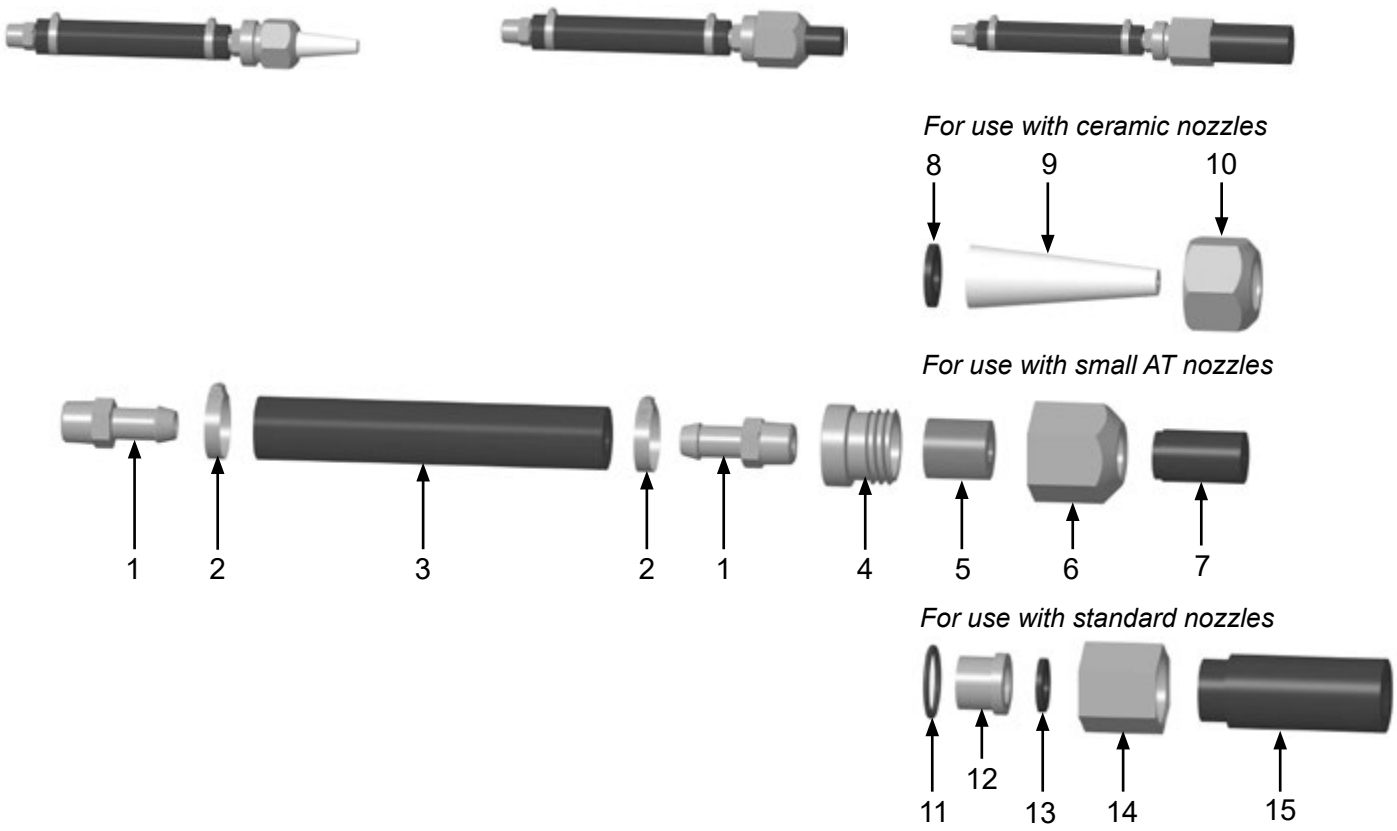
Figure 5: Blast Hose and Accessories

	1/2" I.D. ABRASIVE BLASTING HOSE						
		Fabric Reinforcement		Liner Thickness	Hose Cover Color		
Part Numbers	O.D.	2-Ply	Working Pressure	1/4" Heavy-Duty	Black	Length (Ft.)	
10BH0122CR	1-3/16"	X	150 PSI	X	X	Per Foot	
10BH012C	1-3/16"	X	150 PSI	X	X	50	
10BH0124C	1-3/16"	X	150 PSI	X	X	400	

	1/2" I.D. ABRASIVE BLASTING HOSE WITH COUPLINGS INSTALLED											
			Fabric Reinforcement		Liner Thickness	Hose Cover Color		Coupling(s)				
Part Numbers	I.D.	1-3/16" O.D.	2-Ply	Working Pressure	1/4"	Black	Length (Ft.)	Aluminum	Brass	Iron	Nylon	Steel
10L850119	1/2"	X	X	150 PSI	X	X	10 Ft.					X
10L850125	1/2"	X	X	150 PSI	X	X	50 Ft.					X
10L850120	1/2"	X	X	150 PSI	X	X	25 Ft.					X
1081226	1/2"	X	X	150 PSI	X	X	25 Ft.	X				

OPTIONAL ACCESSORIES

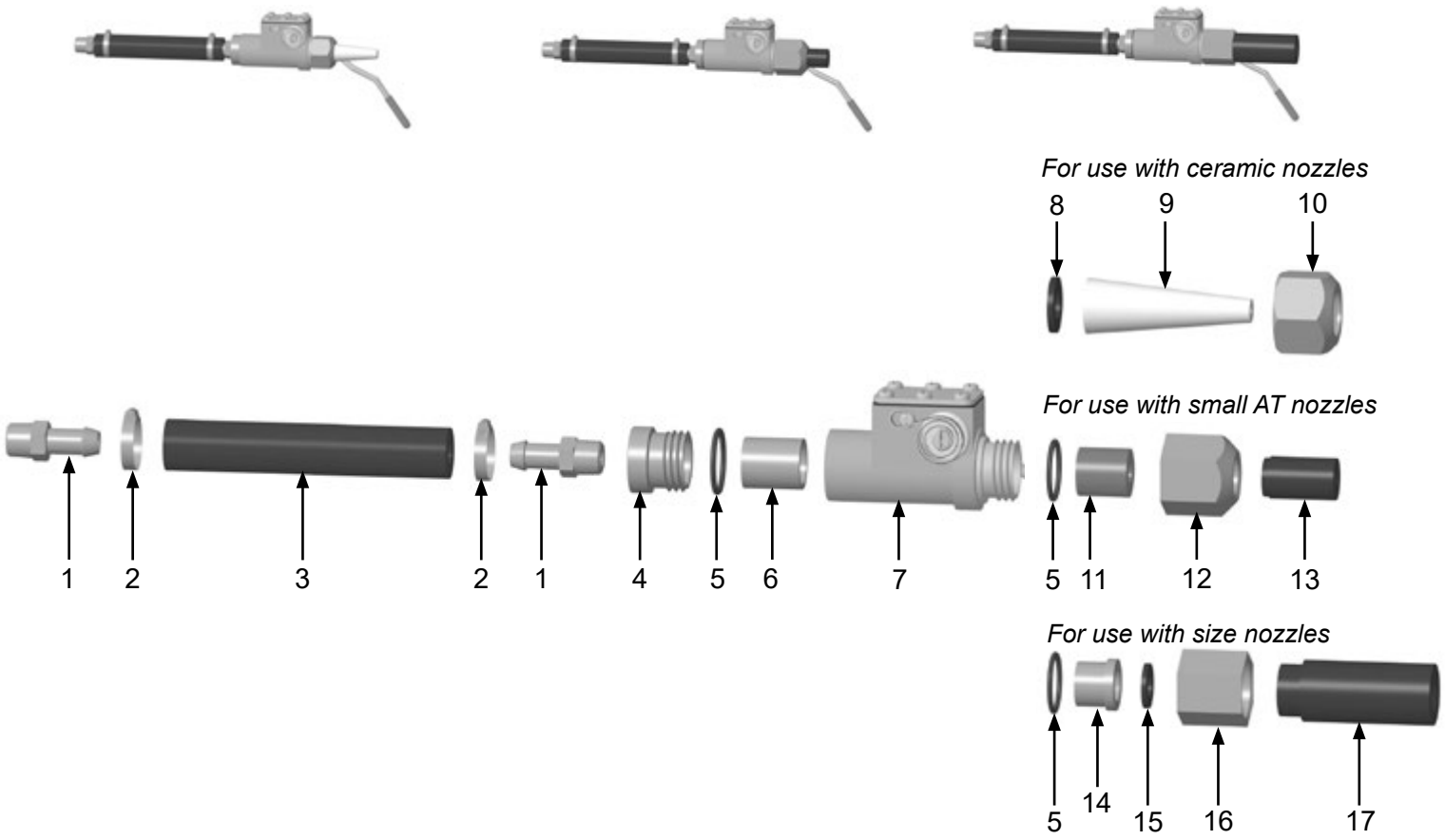
Figure 6: 1/2" ID Blast Hose End Options



Item #	Part #	Description
Fig. 6		
1	10L174	Hose End for 1/2" ID Blast Hose
2	10L800034	Hose Clamp for 1/2" ID Hose
3	—	Marco 1/2" ID Blast Hose *(See Page 13 for Length Options)*
4	10L66B	Hose End Adapter 1/2" F NPT x 1-1/2"-6 M
5		Spacer for Nozzle Adapter
6	10111231	Threaded Nozzle Adapter for AT-Style Nozzles with 3/4" Threads
7	—	Small AT-Style Nozzle with 3/4" Threads, 1/2" Entry *(See Allredi Literature 106M029)*
8	10L66CHW	Nozzle Washer for Type 1 Ceramic Nozzles
9	—	Type 1 Ceramic Nozzle *(See Allredi Literature 106M029)*
10	10L100164	Nozzle Cap for Type 1 Ceramic Nozzles
11	10L66RR	Hose End O-Ring
12	10L66HS	Nozzle Spacer
13	10NW	Nozzle Washer for Venturi Nozzle
14	10L66NCNV	Threaded Nozzle Adapter for Long Venturi Nozzles with 1-1/4" Threads
15	—	Standard Venturi Nozzle with 1-1/4" Threads *(See Allredi Literature 106M029)*

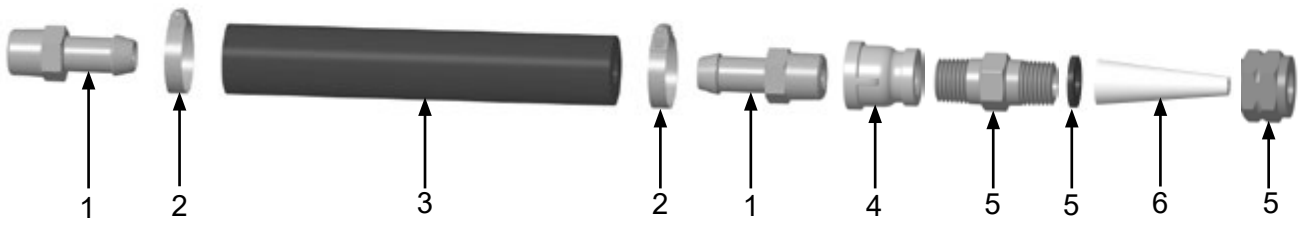
OPTIONAL ACCESSORIES

Figure 7: 1/2" ID Blast Hose Options with Marco 153 Remote Control Valve



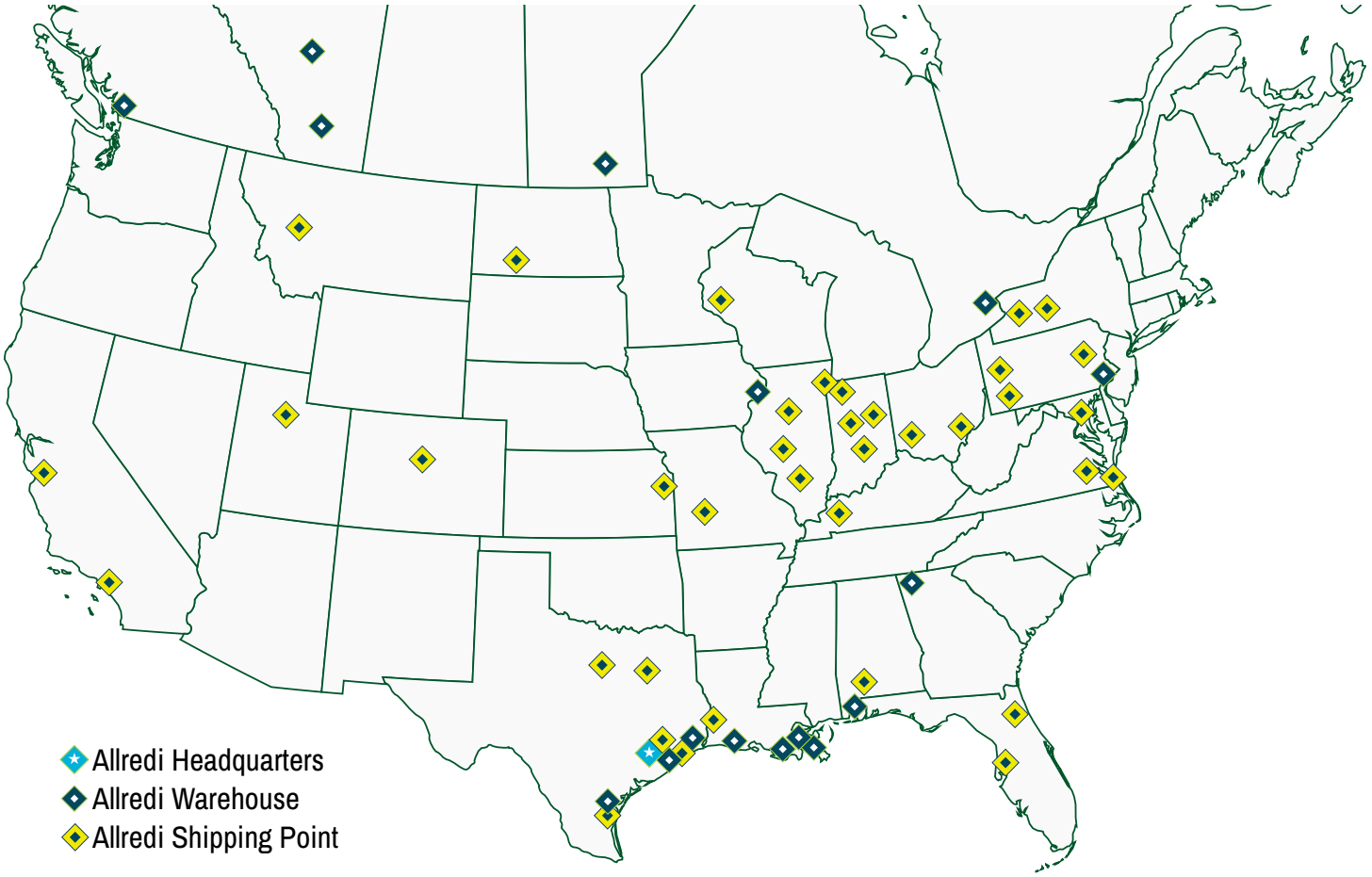
Item #	Part #	Description
Fig. 7		
1	10L174	Hose End for 1/2" ID Blast Hose
2	10L800034	Hose Clamp for 1/2" ID Hose
3	—	Marco 1/2" ID Blast Hose *(See Page 13 for Length Options)*
4	10L66B	Hose End Adapter 1/2" F NPT x 1-1/2"-6 M
5	10L66RR	Hose End O-Ring
6	10L800236	Rubber Liner
7	10L100018	Marco 153 Valve Body Only
8	10L66CHW	Nozzle Washer for Type 1 Ceramic Nozzles
9	—	Type 1 Ceramic Nozzle *(See Allredi Literature 106M029)*
10	10L100164	Nozzle Cap for Type 1 Ceramic Nozzles
11		Spacer for Nozzle Adapter
12	10111231	Threaded Nozzle Adapter for AT-Style Nozzles with 3/4" Threads
13	—	Small AT-Style Nozzle with 3/4" Threads, 1/2" Entry *(See Allredi Literature 106M029)*
14	10L66HS	Nozzle Spacer
15	10NW	Nozzle Washer for Venturi Nozzle
16	10L66NCNV	Threaded Nozzle Adapter for Long Venturi Nozzles with 1-1/4" Threads
17	—	Standard Venturi Nozzle with 1-1/4" Threads *(See Allredi Literature 106M029)*

Figure 8: 1/2" ID Blast Hose Options with Type 2 Ceramic Nozzle



This configuration works with 1-1/4" Long Type 2 Ceramic Nozzles ONLY

Item #	Part #	Description
Fig. 8		
1	10L174	Hose End for 1/2" ID Blast Hose
2	10L800034	Hose Clamp for 1/2" ID Hose
3	—	Marco 1/2" ID Blast Hose *(See Page 13 for Length Options)*
4	10L806086	1/2" F NPT x 3/8" F NPT Bell Reducer, Iron
5	10L801715	3/8" M NPT Type 2 Ceramic Nozzle Holder (Includes
6	10CN051T2	Size 0 3/32" Orifice, Type 2 Ceramic Nozzle (1-1/4" Overall Length, 5/16" Entry)



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Literature #106M040_6/19/2026