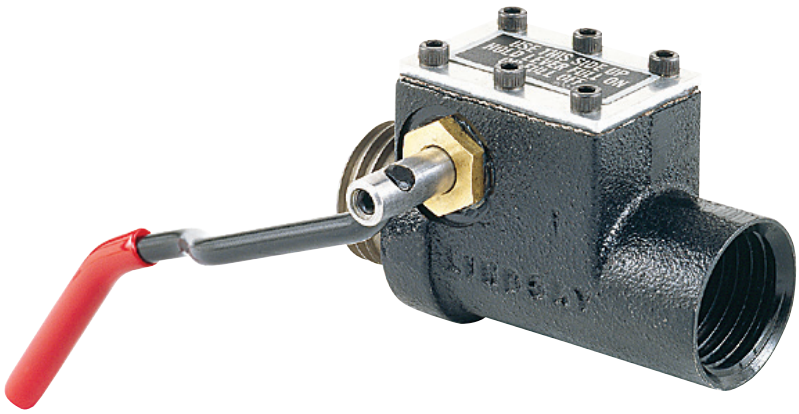
ALLREDI™

MARCO® 153 REMOTE CONTROL VALVE



Marco®
Powered by ALLREDI

PART NUMBERS AND SCHEMATICS GUIDE

Company Profile

Allredi was formed in the early 2020, when two of the largest distributors in the blasting, coating, safety, and environmental industry, APE Companies and Marco Group International, joined forces. While the qualities both companies are known for have not changed, a lot about our business is new. New abilities. New agilities. New ways to help you win. This calls for a new name, Allredi.

This name exemplifies what we have become. It is completely oriented to the needs of our customers. To your needs. It says that when you call us for anything – products, service, expert advice, anything – you can consider it done. Or even better, Allredi done.

We are your right-now supplier. From skills to SKUs, we deliver the goods fast. So you can be more agile every minute, every day. This is who we are. This is what our new name means. Go ahead and expect excellence, because we're bringing it.

Our Mission and Vision

To be the industry's preferred partner in surface preparation solutions through unrivaled technical expertise, customer experience, product availability, and tailored service offerings.

The Allredi Difference

- **Industry Experience** – With Allredi on your team, you have access to expertise which can only come from decades of industry leadership. We have organized our engineering department, production specialists, customer operations, and safety support into a "Center of Competence." As an Allredi customer, you have access to hundreds of years of cumulative experience related to your operations.
- **Manufacturing Excellence** – Allredi is a U.S. based manufacturer of equipment for the Surface Preparation and Protective Coatings industries. Allredi's engineers benchmark the industry to ensure that we design and manufacture superior products that set the "Gold Standard" for performance, safety, and quality.
- **Legendary Customer Service** – Allredi's legendary customer service team is staffed by friendly, highly-trained individuals who are focused on providing the highest level of product support, order accuracy, and customer satisfaction.
- **Product Availability** – We stock over 10,000 SKU's and have over 45 shipping locations to serve North American and International markets for all major brands of blasting, coating, environmental, and safety equipment. Allredi is your right-now supplier, so you can keep your projects moving. From our foundation of strong relationships, we have built a nationwide network that puts vast inventory and ready service close to our customers. We provide advanced expertise, and we deliver the goods fast – so you can easily access the products and services you need to me more agile every minute, every day.
- **Technology Leadership** – Our website provides: Operator's Manuals, Part Numbers and Schematics Guides, SDS information, and key product features and specifications, providing access to information 24/7.

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PART NUMBER

Part Numbers	MARCO® 153 REMOTE CONTROL VALVE		
	Valve Body Material	Repairable	Nozzle Cap
10L66EVD	Cast Iron	Yes	No

Nozzle Adapter Kit or Nozzle Cap not included. See page 8 for options.

MARCO® 153 REMOTE CONTROL VALVE



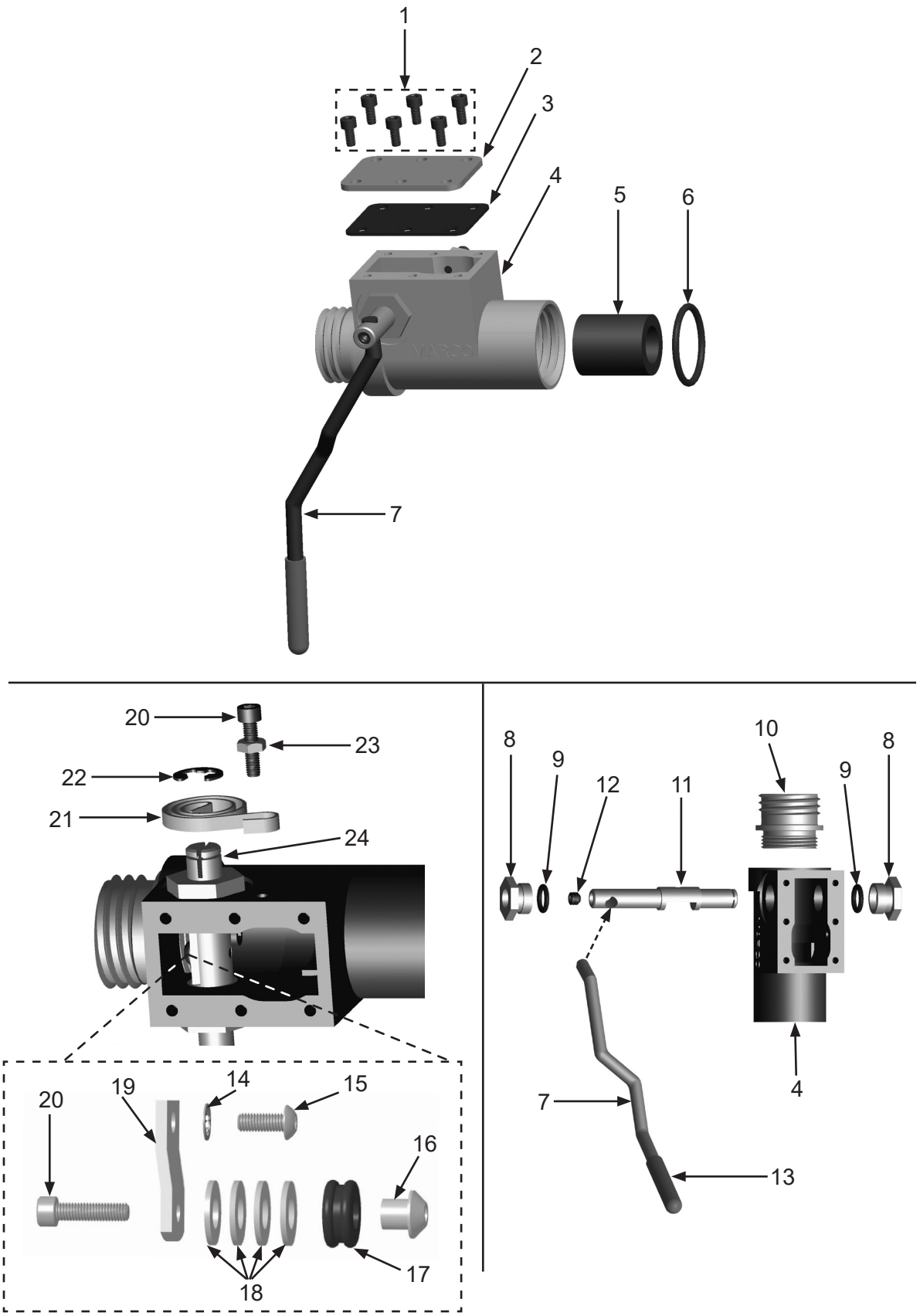
PART NUMBERS & SCHEMATICS

Marco® 153 Remote Control Valve

Item #	Part #	Description
Fig. 1		
—	**10L66EVD**	**Marco® 153 Remote Control Valve – Complete**
1	10L805531	10-32 x 3/8" Socket Cap Screw *(Six Required)*
2	10L100170	Cover
3	10L66EVG	Cover Gasket
4	10L100018	Valve Body
5	10L800236	Rubber Liner – 3/4" I.D. Abrasive Blasting Hose *(See Figure 2)*
6	10L66RR	O-Ring
7	10L66VHD	Valve Lever *(Includes Item #13)*
8	10L66TB	Spindle Bushing *(Two Required)*
9	10L15300	Spindle O-Ring *(Two Required)*
10	10L100134	Valve Insert
11	10L100070	Valve Spindle
12	10L800217	5/16-24 x 1/4" Spindle Set Screw
13	10L800338	Lever Grip
14	10L805034	Star Washer
15	10L800218	10-32 x 1/2" Hex Screw
16	10L66EVST	Valve Disc Stem
17	10L66RW	Rubber Valve Washer
18	1014017	1/4" Flat Washer *(Four Required)*
19	10L100041	Shut-off Arm
20	10L805533	10-32 x 3/4" Hex Head Screw *(Two Required)*
21	10L66VSS	Torsion Spring
22	10L800149	Spindle E-Clip
23	10L804322	10-32 Nut
—	10L66EVDR	Marco® 153 Remote Control Valve Service Kit *(Includes Item #'s: 3, 7, 8, 16–19 (Quantity of Six), 20 (Quantity of Four), 21, and 22 (Quantity of Two))*
—	106M034	Part Numbers and Schematics Guide – Marco® 153 Remote Control Valve
—	1090034	Operator's Manual – Marco® 153 Remote Control Valve
—	1091033	Cover Sticker
—	1091045	Hazard Identification Tag

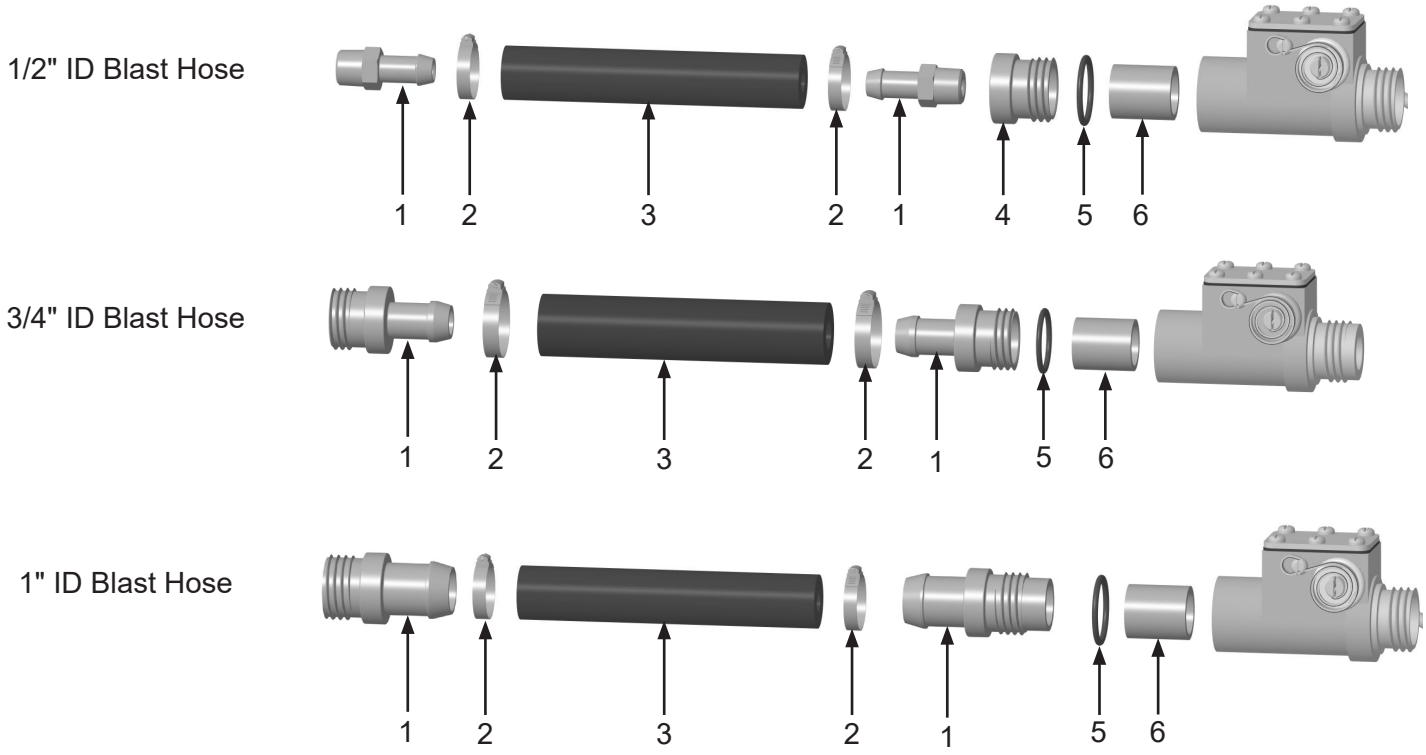
PART NUMBERS & SCHEMATICS

Figure 1: Marco® 153 Remote Control Valve



OPTIONAL ACCESSORIES

Figure 2: Blast Hose Options with Marco 153 Remote Control Valve

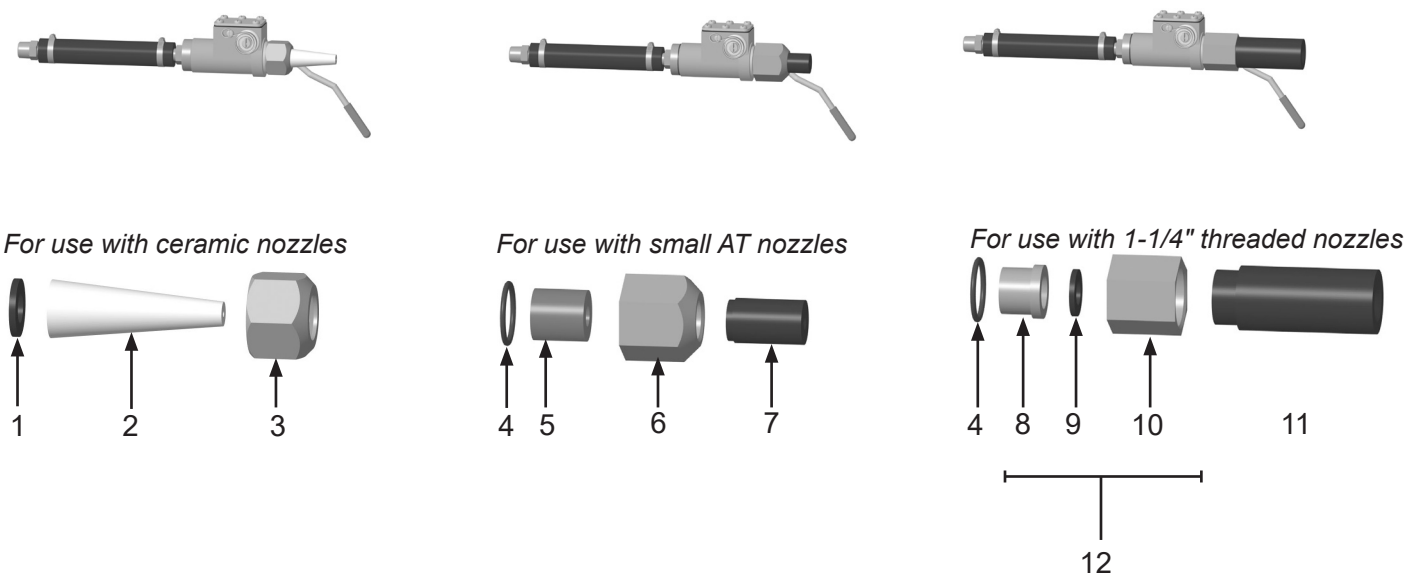


Item #	Part #	Description
Fig. 2		
1	10L174 10L366HE 10L466HE	Hose End for 1/2" ID Blast Hose Hose End for 3/4" ID Blast Hose Hose End for 1" ID Blast Hose
2	10L800034 10L800035 10L800335	Hose Clamp for 1/2" ID Blast Hose Hose Clamp for 3/4" ID Blast Hose Hose Clamp for 1" ID Blast Hose
3	—	Blast Hose
4	10L66B	Nozzle Holder Base *(For 1/2" ID configurations only)*
5	10L66RR	O-Ring
6	10L800236 10L800237	Rubber Liner for 1/2" and 3/4" ID Blast Hose Rubber Liner for 1" ID Blast Hose

The Marco 2.0 Cu Ft L-Series Blast Pot comes with 1/2" ID Blast Hose, connecting to the Marco Bantam Abrasive Metering Valve using a 1" x 1/2" bushing.

OPTIONAL ACCESSORIES

Figure 3: Nozzle Adapter Options



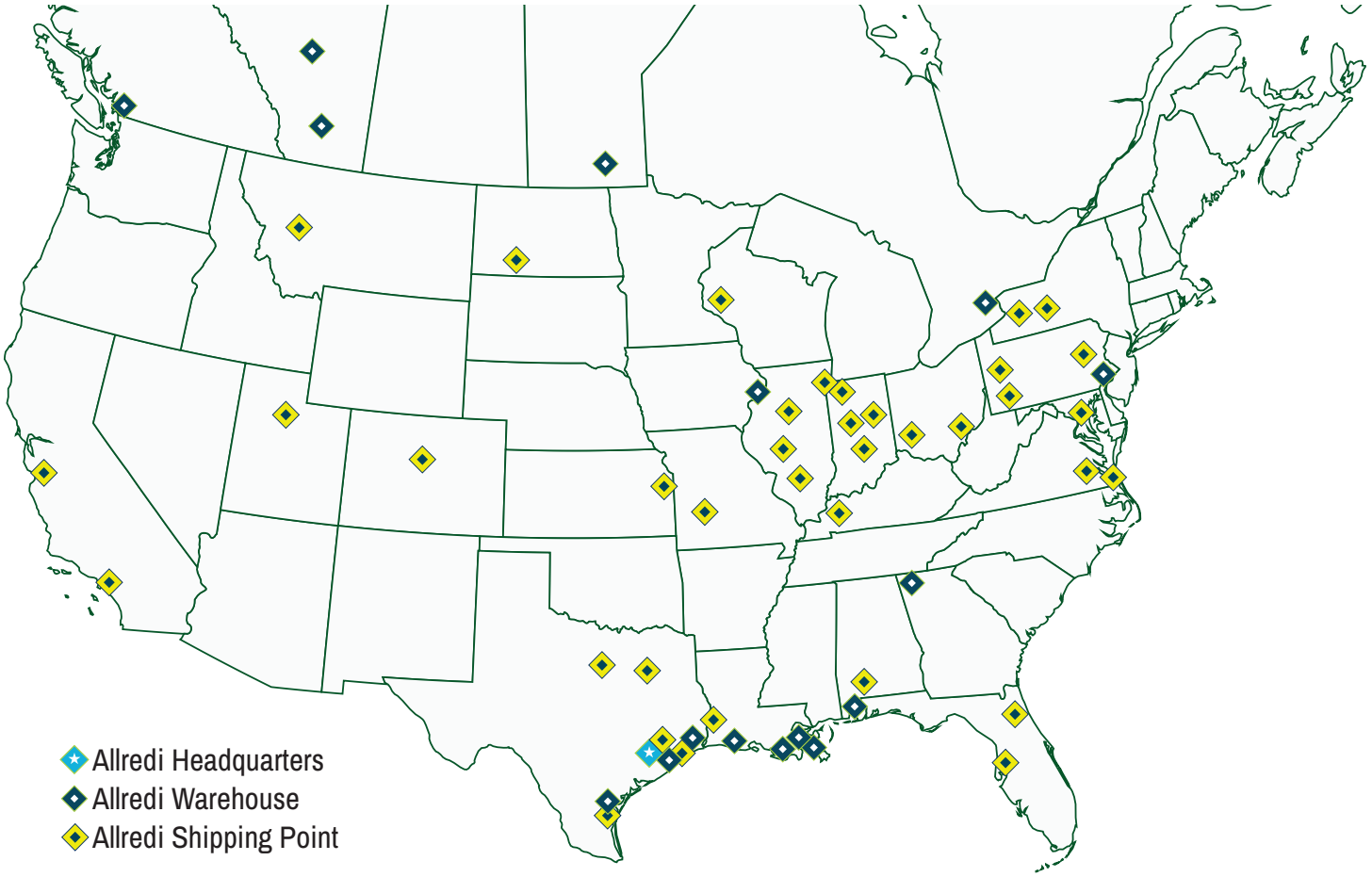
Item #	Part #	Description
Fig. 3		
1	10L66CHW	Nozzle Washer for Type 1 Ceramic Nozzles
2	—	Type 1 Ceramic Nozzle *(See Allredi Literature 106M029)*
3	10L100164	Nozzle Cap for Type 1 Ceramic Nozzles
4	10L66RR	Hose End O-Ring
5	10111276	Spacer for Nozzle Adapter
6	10111231	Threaded Nozzle Adapter for AT-Style Nozzles with 3/4" Threads
7	—	Small AT-Style Nozzle with 3/4" Threads, 1/2" Entry *(See Allredi Literature 106M029)*
8	10L66HS	Nozzle Spacer
9	10NW	Nozzle Washer for Venturi Nozzle
10	10L66NCNV	Threaded Nozzle Adapter for Long Venturi Nozzles with 1-1/4" Threads
11	—	Standard Venturi Nozzle with 1-1/4" Threads *(See Allredi Literature 106M029)*
12	10L100222	Threaded Nozzle Conversion Kit for 1-1/4" Threaded Nozzles *Includes Item #'s: 8, 9, and 10 (Nozzle Not Included). Also includes 10L800236 rubber liner for fitting 153 valve on to 1/2" ID or 3/4" ID Blast Hose.*

MAINTENANCE NOTES

DATE	TYPE OF SERVICE	PART NUMBER

MAINTENANCE NOTES

DATE	TYPE OF SERVICE	PART NUMBER



ALLREDI THERE

Serving these industries: Bridge, Pipeline, Tank & Tower, Concrete Services, Rail, Shipyard & Marine, Pools & Fountains and Foundry

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Literature #106M034_6/2/2026